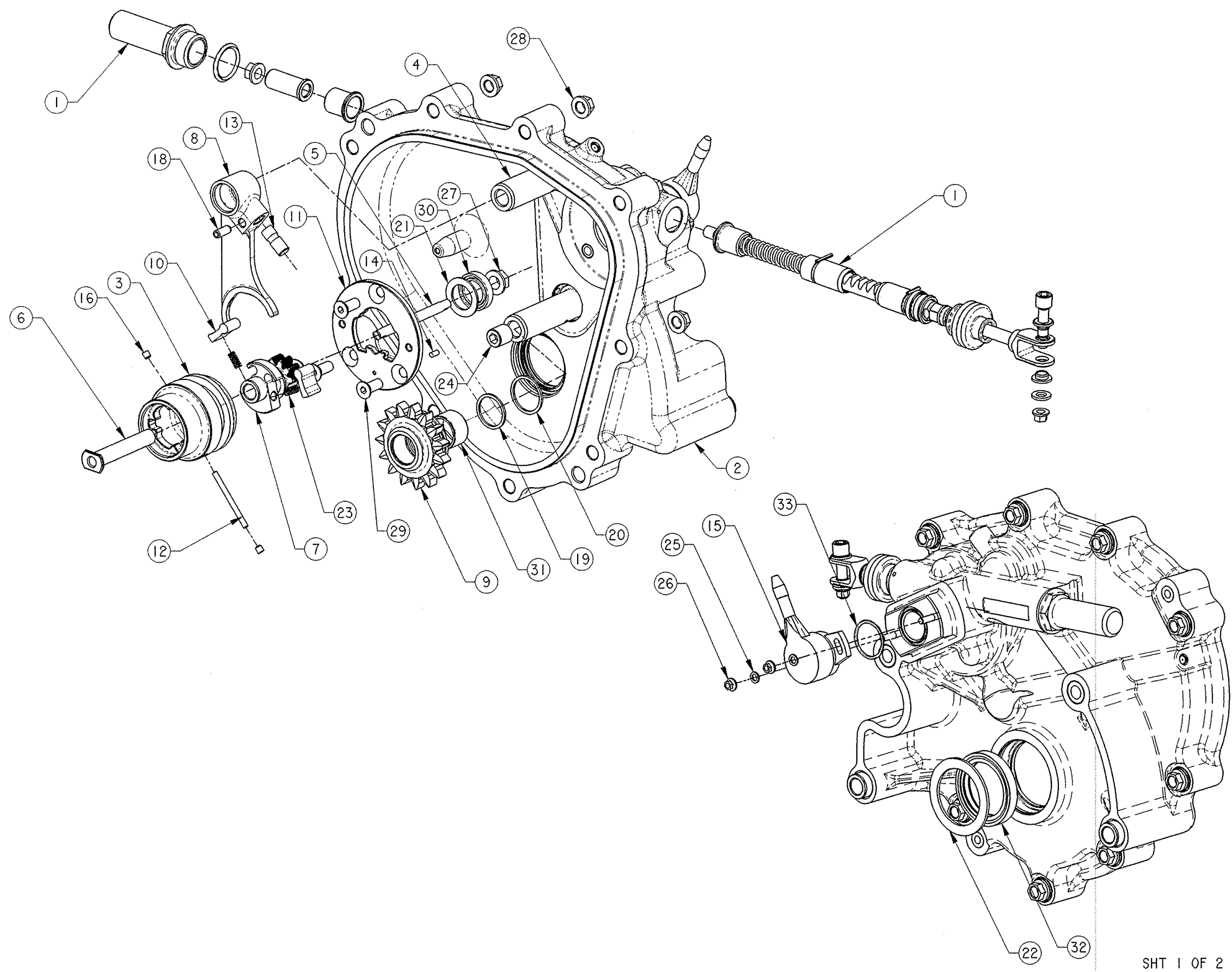


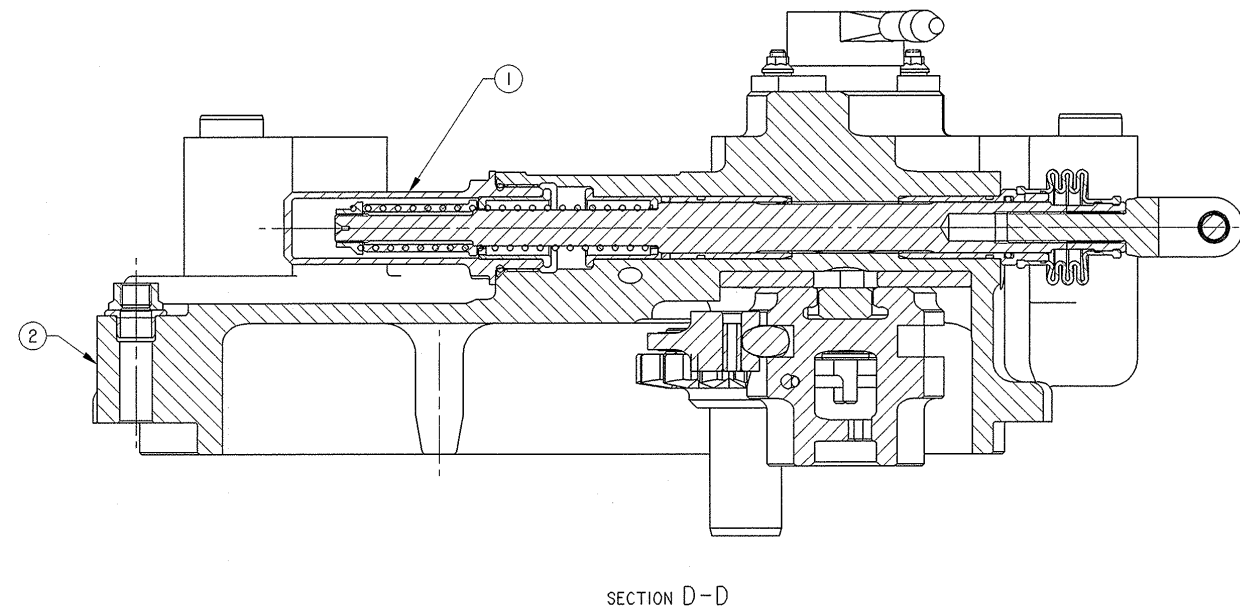
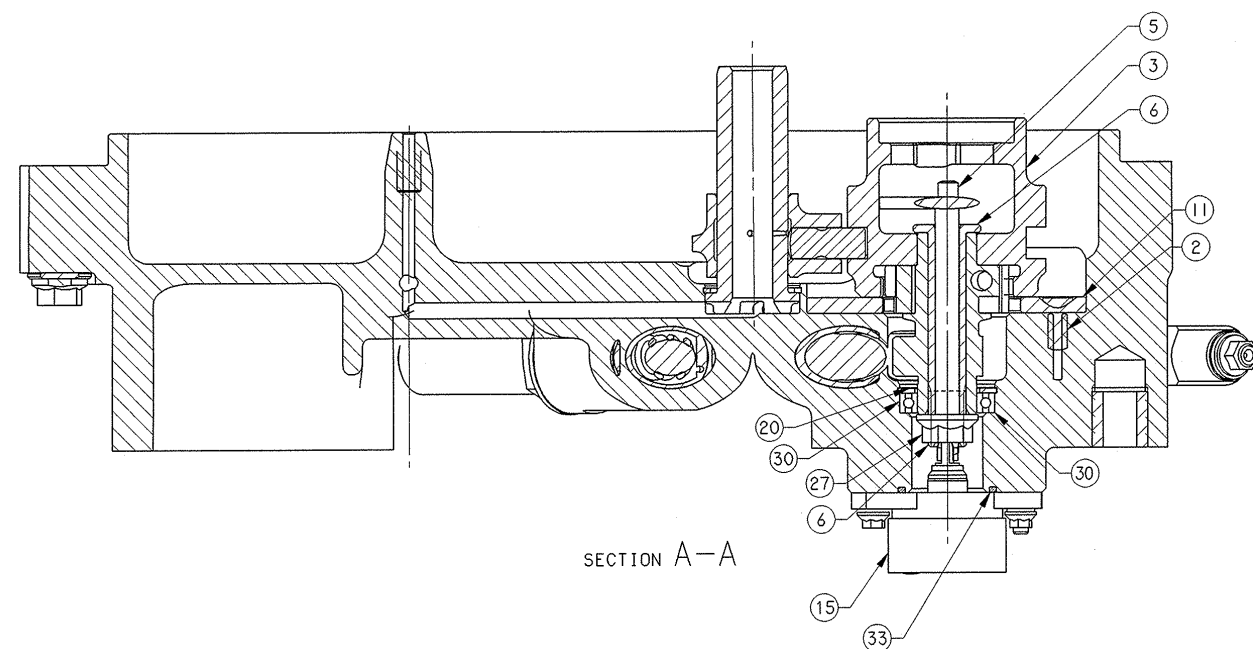
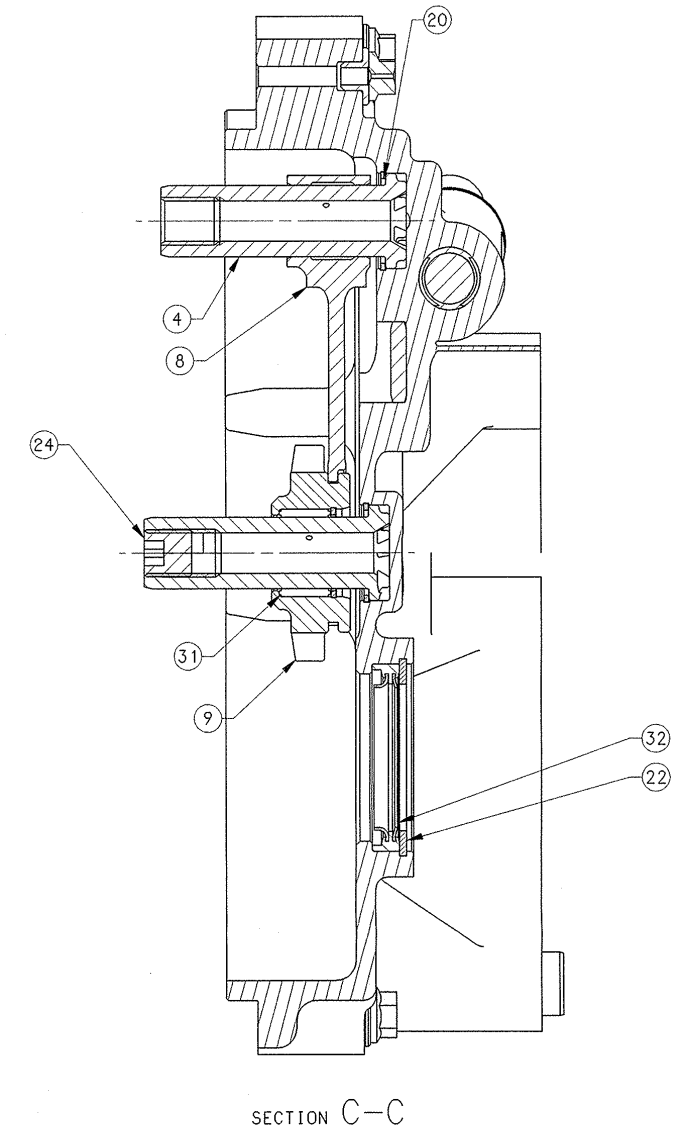
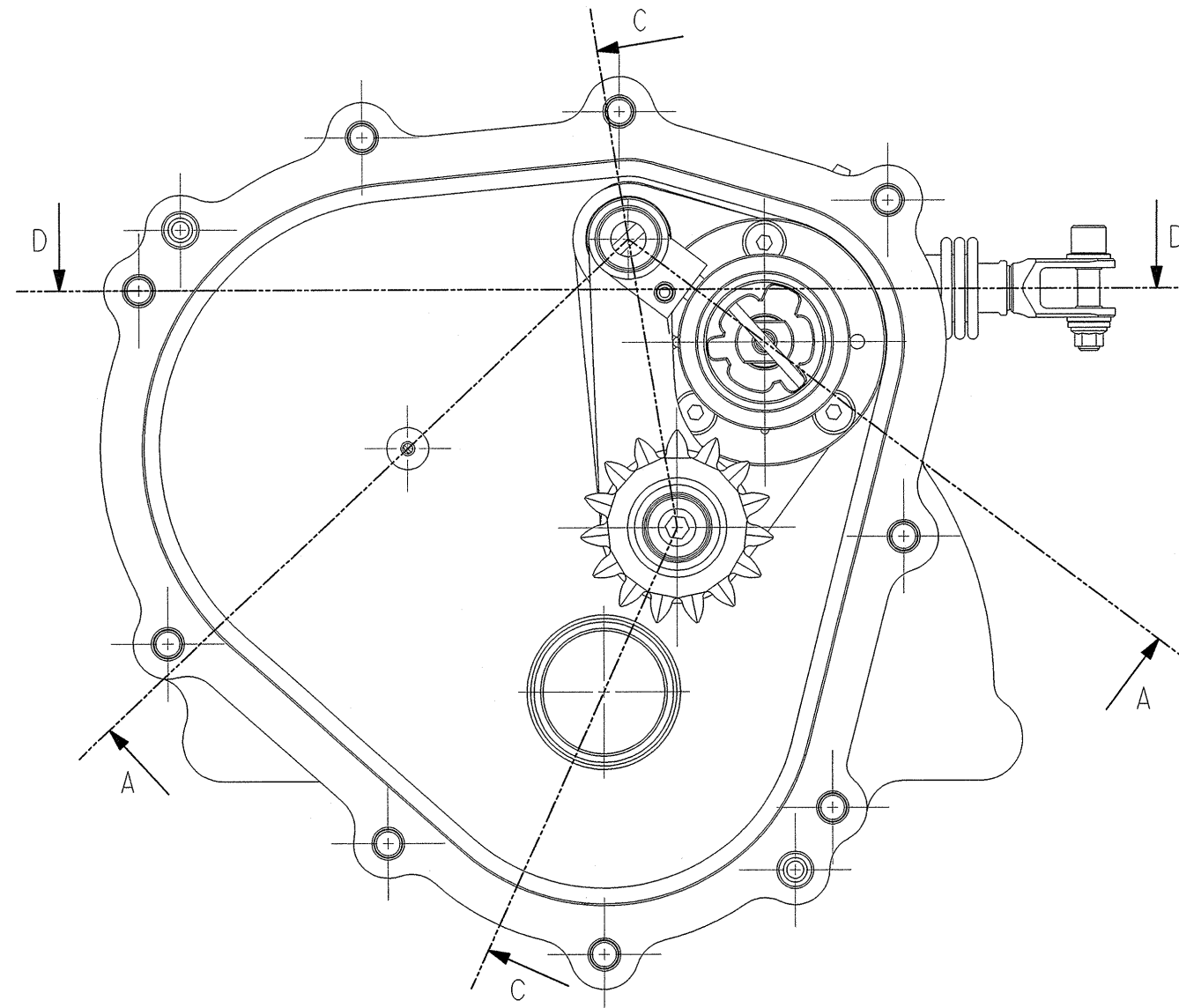
11.1 COPERCHIO DEL CAMBIO Tav 1/2



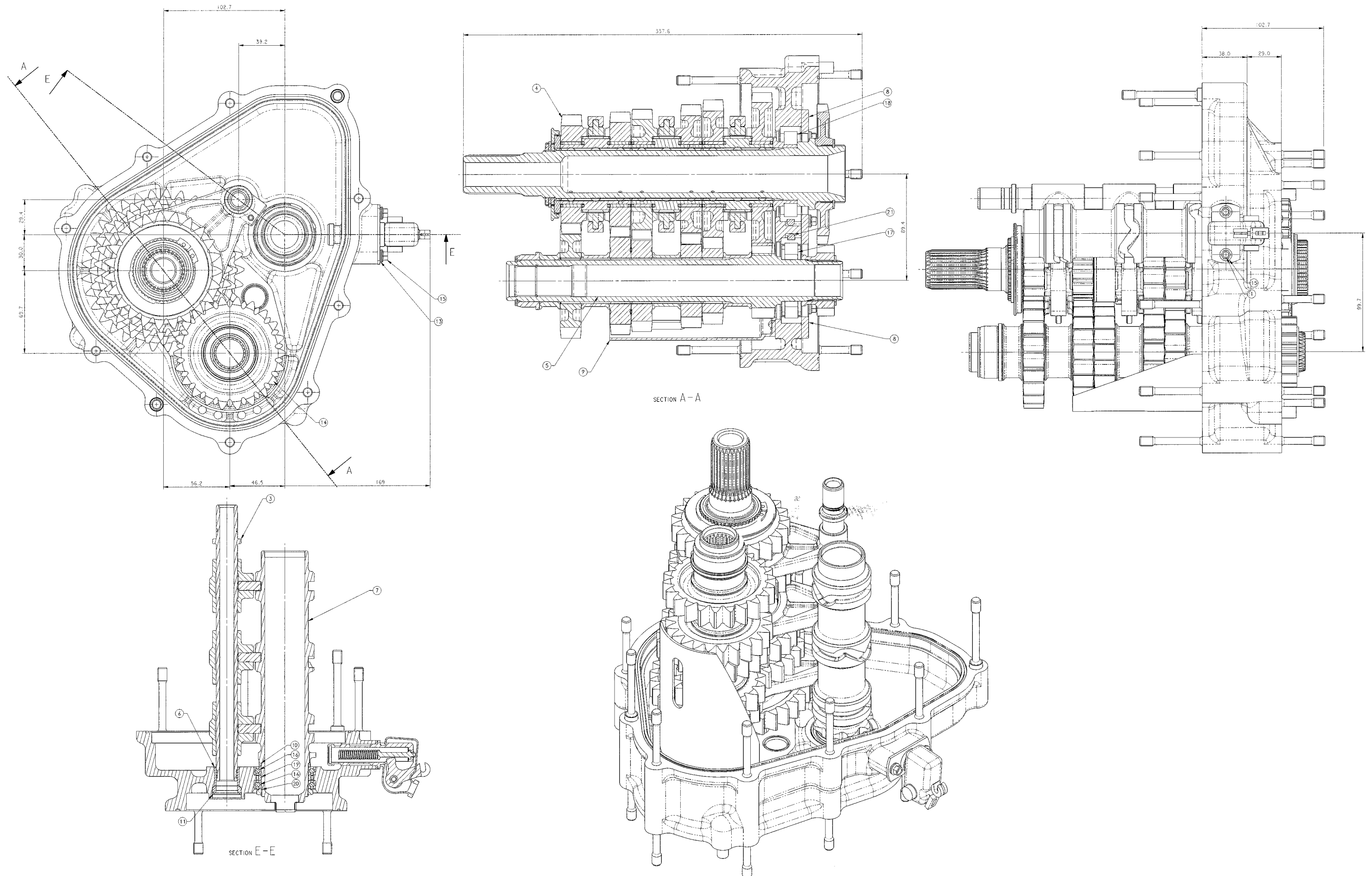
Pos	Descrizione
1	Rack assembly
2	Gearchange HSG dressed assy
3	Ratchet housing
4	Fork pin reverse
5	Potentiometer drive pin
6	Support pin (ratchet assembly)
7	Ratchet housing
8	Selector fork reverse
9	Reverse idler gear
10	Ratchet pawl
11	Stop/ Guide plate - late lift
12	Pin - Barrel / pot drive
13	Fork pin
14	Dowel (3,0x6,0)
15	325 -Deg potentiometer - blue lead
16	Lee plug plgm 0400010 (4 mm)
17	Roll pin - dia (2,0 x 12,0)
18	Spial pin - 5,0 x 12 LG
19	Circlip 2300-22
20	Snap ring (M2300-0240)
21	Criclip - D1300 - 0240
22	Criclip - D1300 - 0470
23	Spring - LC026B-7MW
24	Grub screw M12x12
25	Washer M4 tensilok
26	Knut
27	Knut 3/8 - UNF
28	MB K-Nut
29	Screw CSK SHCS - 1/4"UNF x 5/8"
30	Ball bearing - 61802
31	K 18 x 22 x1 3 Needle roller
32	PDR Seal 35 x 47 x 7 CW
33	O Ring viton
34	Stud - M6 x 1 - Reduced shank

SHT 1 OF 2

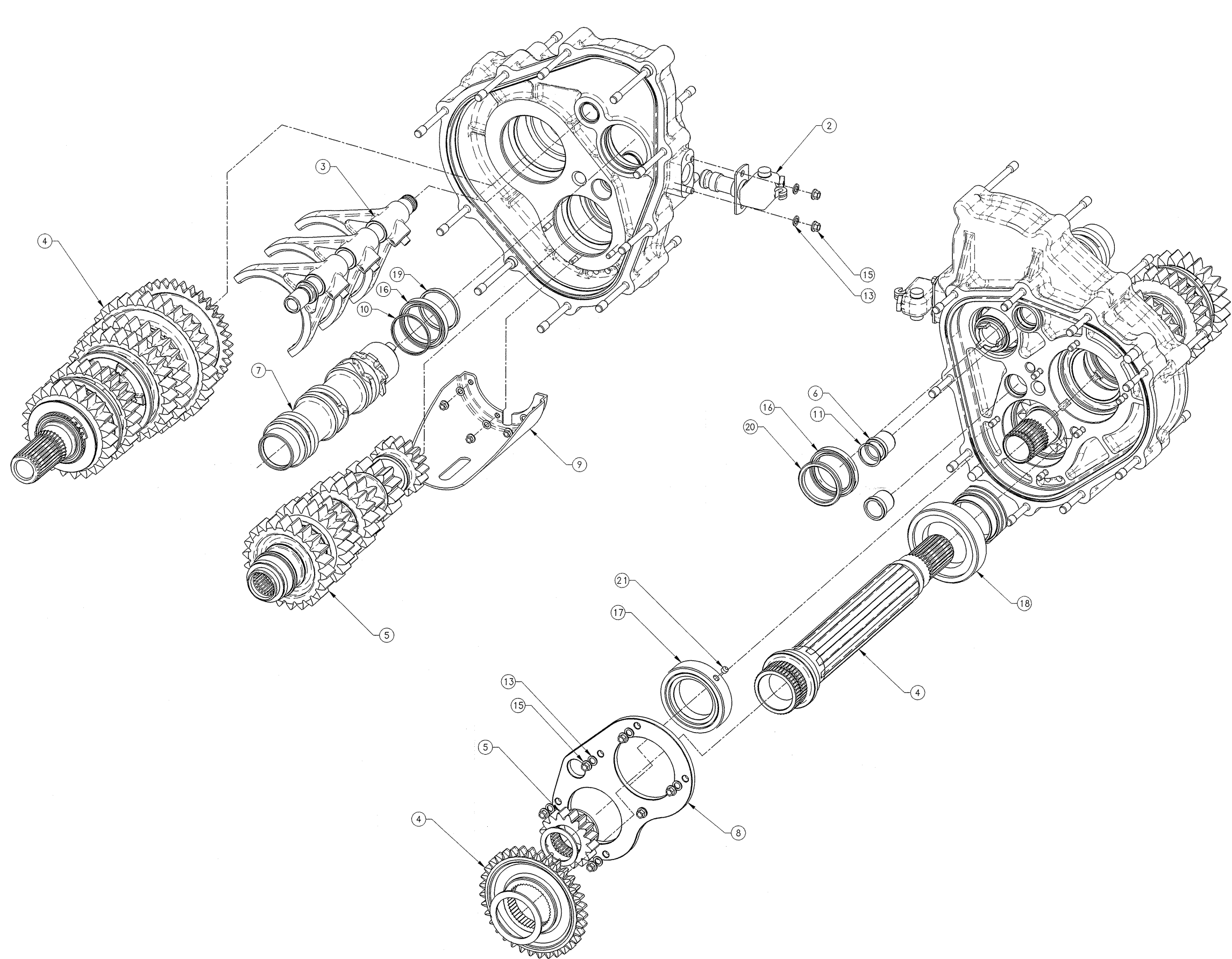
11.2 COPERCHIO DEL CAMBIO Tav 2/2



11.3 INSIEME INGRANAGGI Tav 1/2

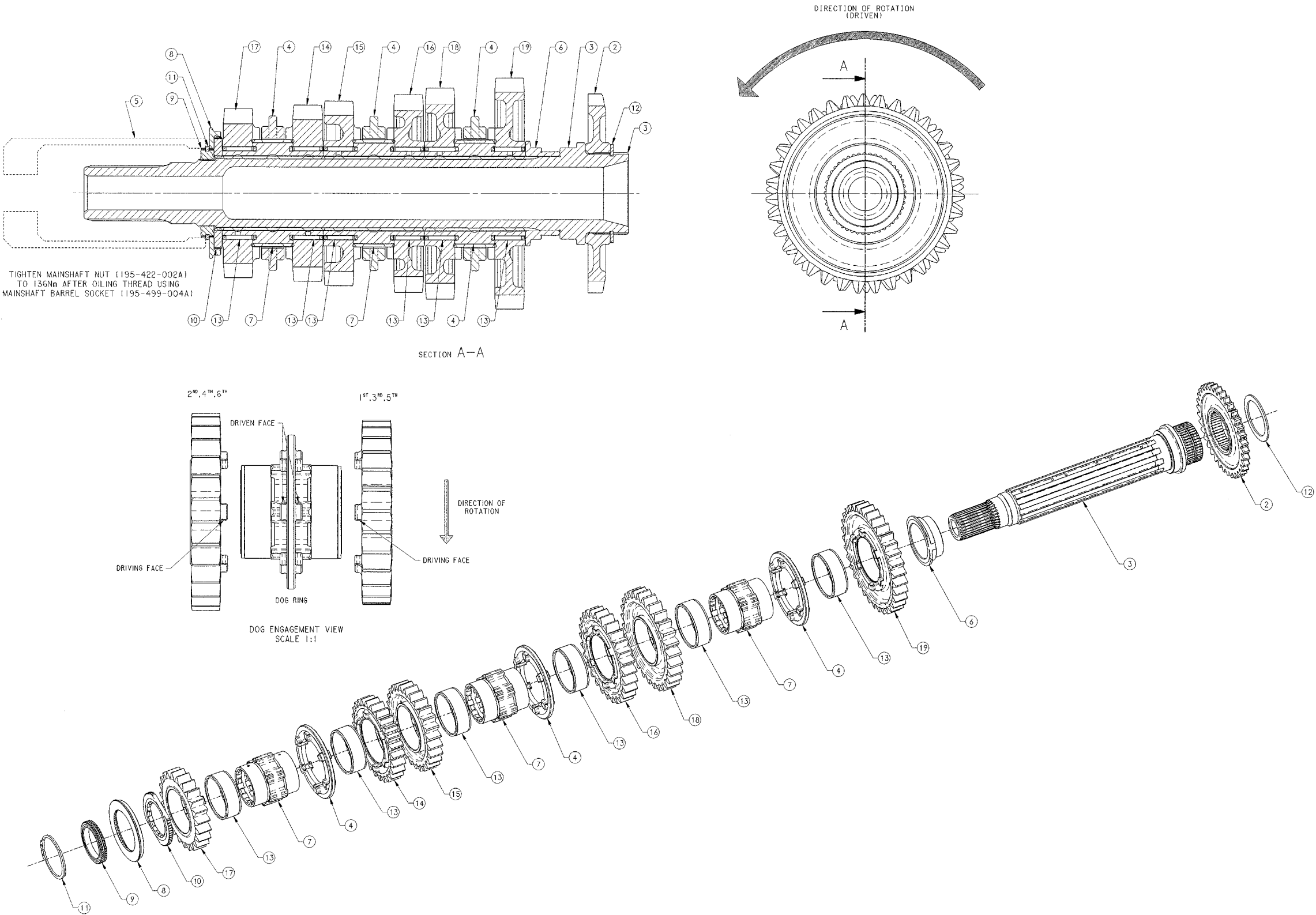


11.4 INSIEME INGRANAGGI Tav 2/2



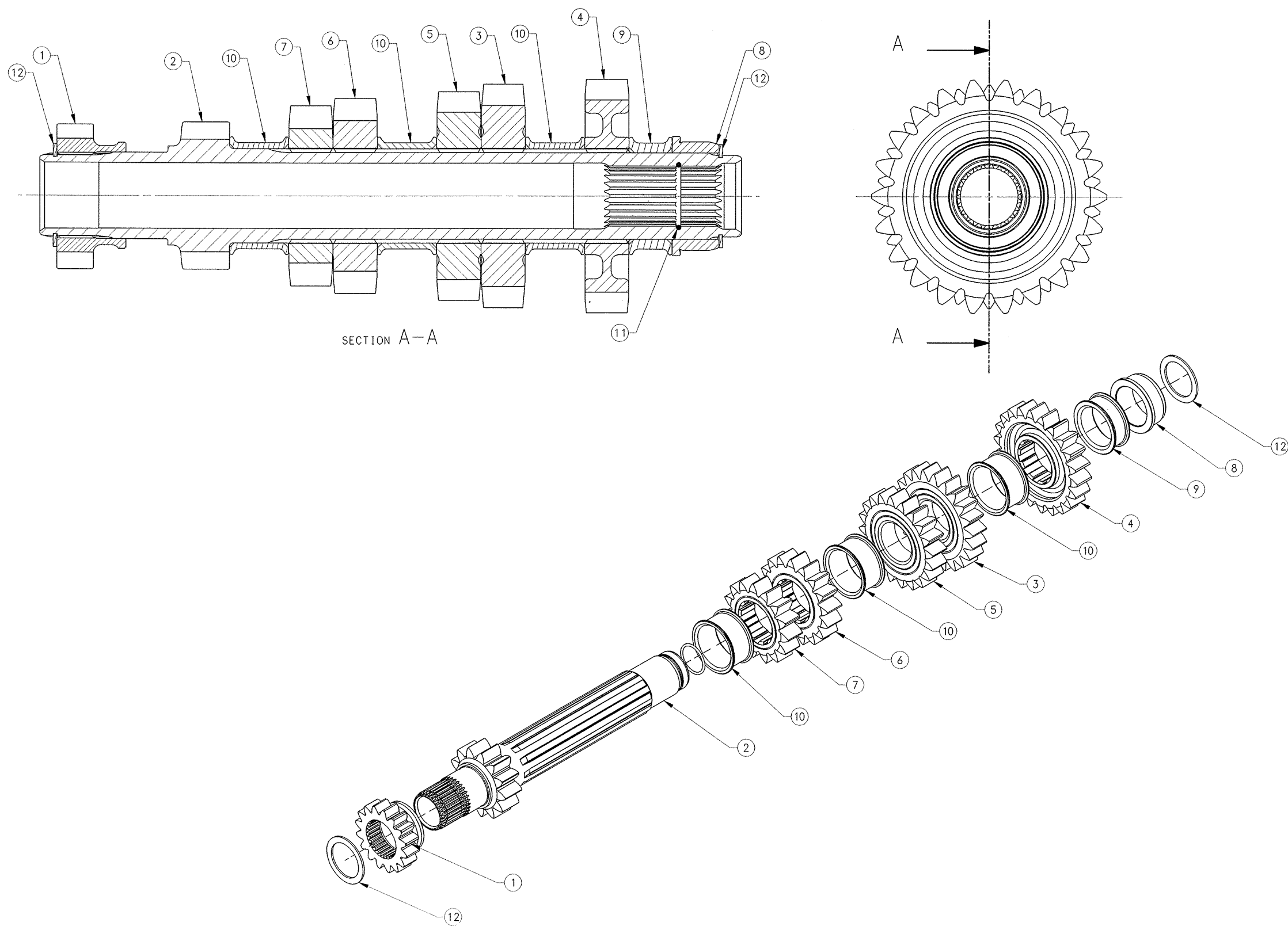
Pos	Descrizione
1	Cluster HSG dressed assy
2	Reverse plunger assembly
3	Selector rail assembly
4	Mainshaft assembly
5	Layshaft assy
6	Bush/rail selector fork
7	Barrel
8	Bearing clamp
9	Oil baffle
10	Bearing spacer - (40 I/D)
11	Snap ring (M2300-0240)
12	Washer - M5 tensilock
13	M6 Schnorr washer14
14	M5 - K-nut
15	M6 - K-nut
16	Ball BRG 61808
17	Roller bearing - NJ207ECP
18	Roller bearing 40x80x18 IN
19	Bearing spacer - (40 I/D)
20	Nut - Gearchange barrel (M40)
21	Slug. Bearing retention

11.5 ALBERO PRIMARIO DEL CAMBIO



Pos	Descrizione		
2	Reverse gear mainshaft		
3	Mainshaft		
4	Dog ring (4,0mm - 5 Deg)		
5	Mainshaft barrel socket		
6	Inner track - Mainshaft		
7	Hub - 1st/2nd 3rd/4th		
8	Locking ring - Mainshaft		
9	Nt mainshaft (M40x1,25 RH)		
10	Locking washer - Mainshaft		
11	Circlip D1400-52		
12	Circlip D1400-47		
13	K needle roller 50x55x20		
14	Mainshaft gear	V	Z=24
15	Mainshaft gear	IV	Z=20
16	Mainshaft gear	III	Z=24
17	Mainshaft gear	VI	Z=28
18	Mainshaft gear	II	Z=29
19	Mainshaft gear	I	Z=31

11.6 ALBERO SECONDARIO DEL CAMBIO

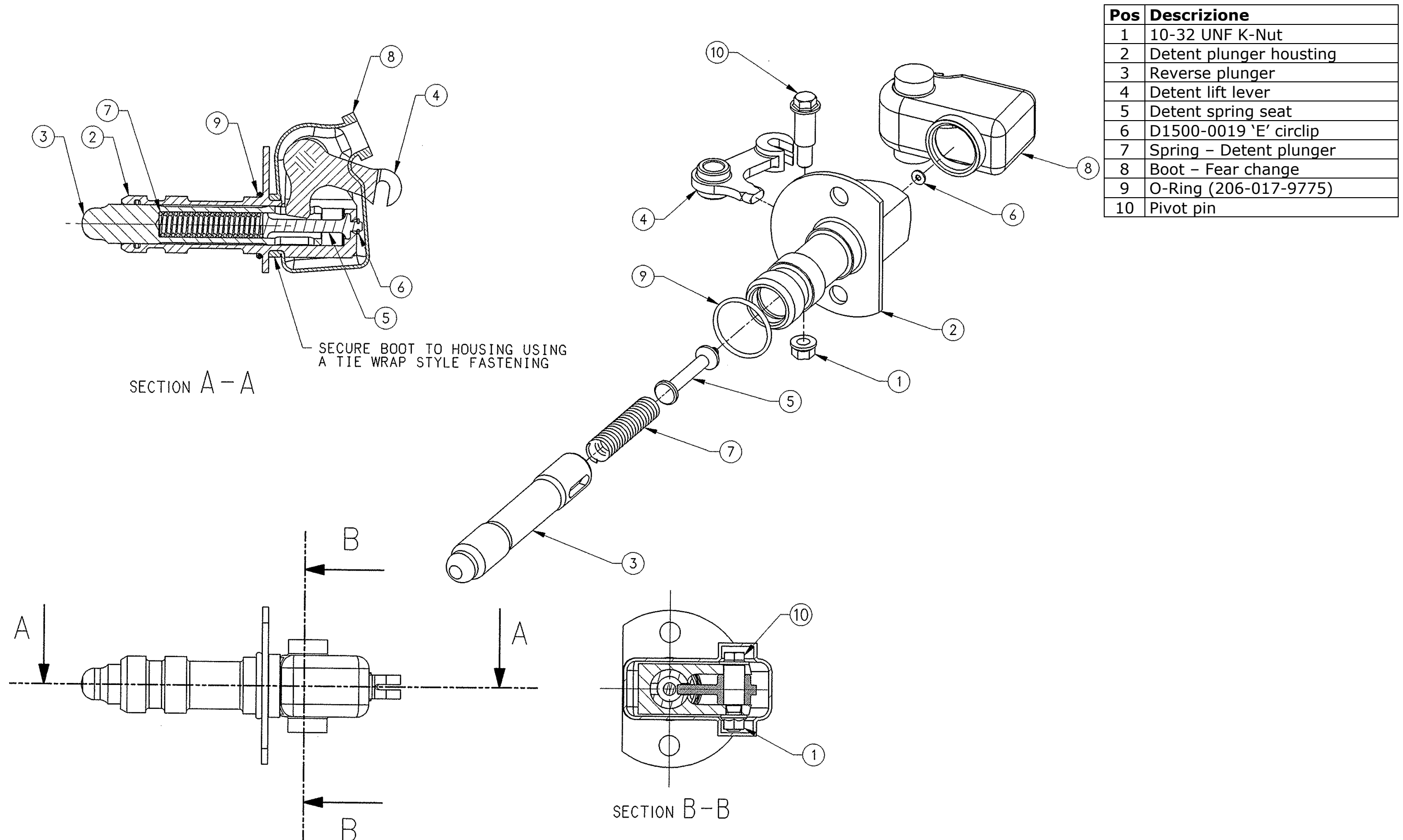


Pos	Descrizione
1	Reverse gera layshaft
2	Laysahft 13: (31)
3	Laysahft gear
4	Laysahft gear
5	Laysahft gear
6	Laysahft gear
7	Laysahft gear
8	Inneg track (NJ207)
9	Layshaft spacer
10	Layshaft spacer
11	Snap ring - M1700 - 0240
12	Circlip - D1400 - 33

11.7 GIÀ SU MANUALE

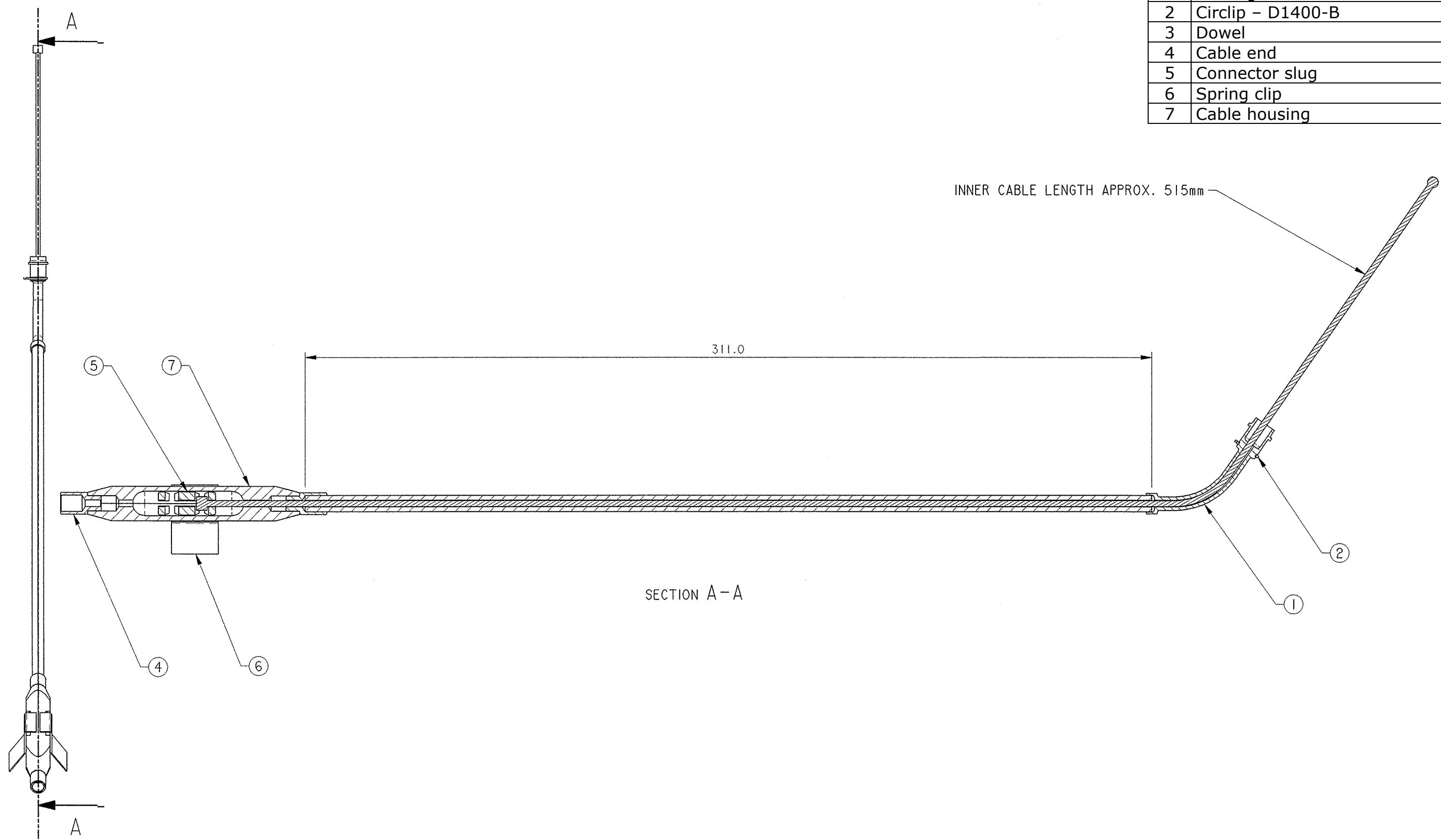
11.8 GIÀ SU MANUALE

11.9 NOTTOLINO DI BLOCCO DELLA RETROMARCIA

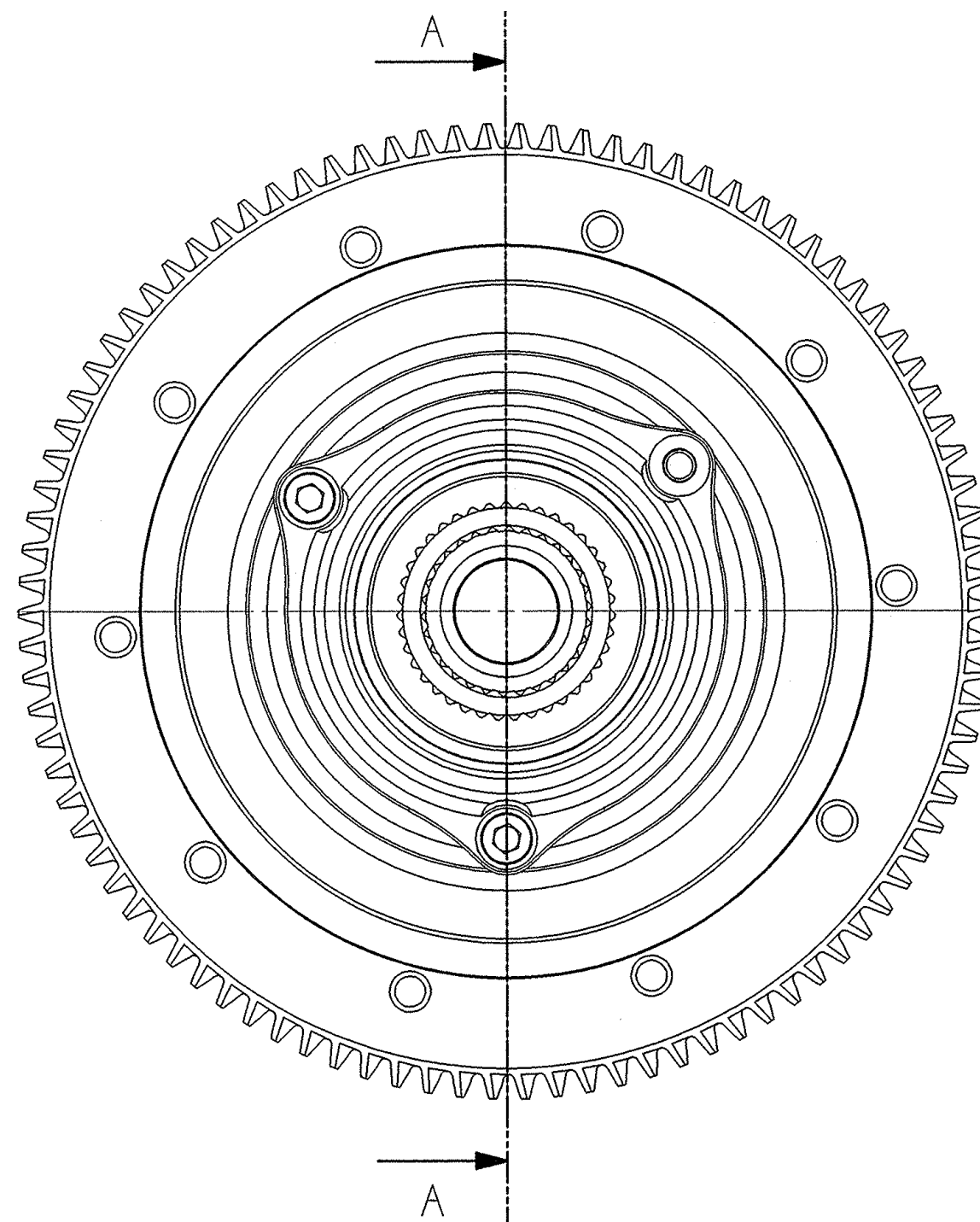
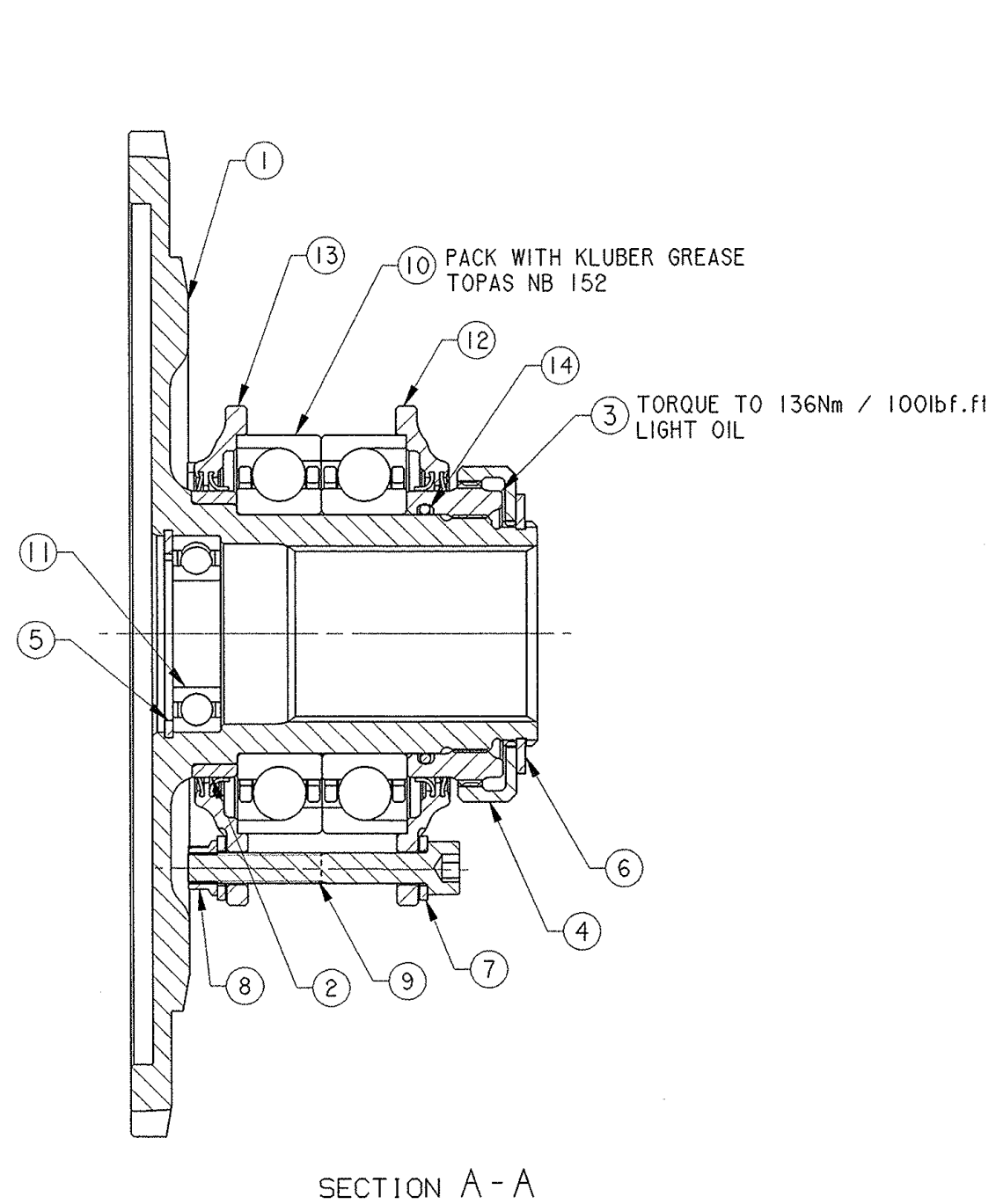


11.10 CAVO COMANDO NOTTOLINO

Pos	Descrizione
1	Cable guide
2	Circlip - D1400-B
3	Dowel
4	Cable end
5	Connector slug
6	Spring clip
7	Cable housing

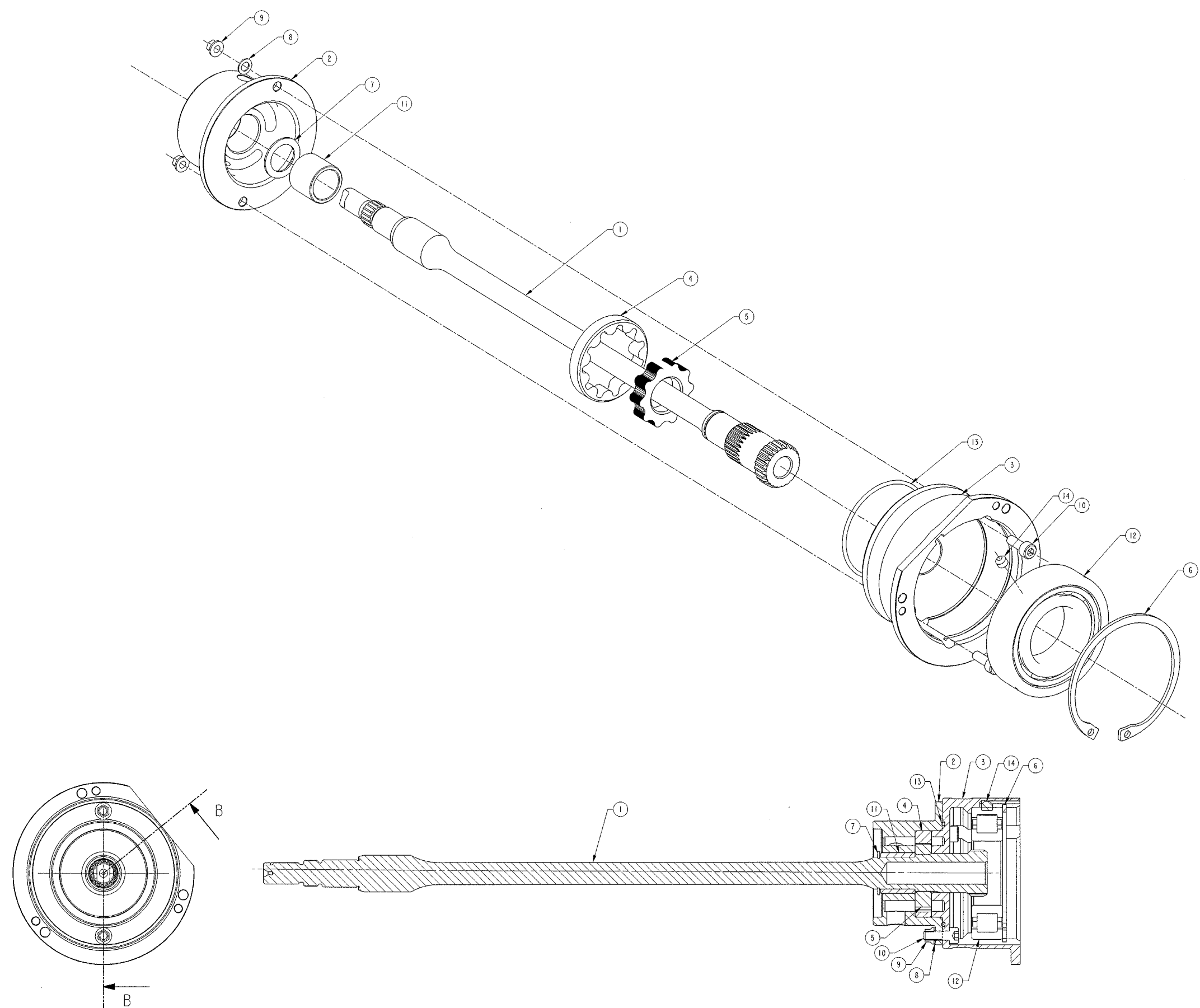


11.11 FLANGIA DELLA FRIZIONE



Pos	Descrizione
1	Clutch mouting flange
2	Sleeve - seal
3	Lock nut
4	Lock ring
5	Circlip D1300-0370
6	Circlip D1400-0420
7	Washer M6 form A
8	M6 K-Nut
9	M6x45 Socket cap srew
10	Inner track
11	61904-2RS Ball bearing
12	PDR Seal CCW (54x68x7)
13	PDR Seal CW (54x68x7)
14	O Ring 204-045-9775

11.12 POMPA DELL'OLIO



Pos	Descrizione
1	Pump alternator
2	Oli pump body
3	Oli pump lid
4	Outer rotor 9mm wide
5	Inner rotor 9mm wide
6	Circlip D1300-72
7	External circlip D1400-0170
8	Washer M5 tensilock
9	M5 K-nut
10	SHCS M5x14
11	Glacier bearing L1112
12	Roller bearing NUP207ECP
13	O Ring 204-048-9775
14	Slug bearing retention

11.13 CAMPANA MONTAGGIO FRIZIONE

